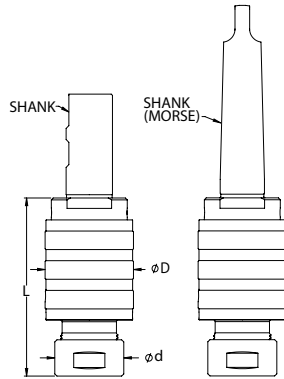


## Tension/Compression tap chucks with straight shank or Morse taper and RF collet



### Dimensions

Model	D	d	L	Weight kg
SM2	27	19	53	0.2
SM4	38	27	71	0.4
SM6	48	37	96	0.8
SM8	63.5	57	128	2.5

Tapping chuck with increased tension and compression to accommodate tapping cycles that are not synchronized.

### Features and Advantages

- increased tension and compression
- releasable hard start for consistent depth control
- right hand and left hand tapping
- multi-range collets (RF), adjustable back jaw for driving tap square

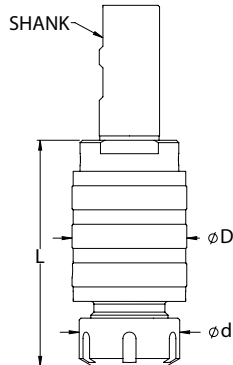
### How to Order

Please select the tap chuck (A) and CAT, SK or BT shank (C), to fit your application. Please order rubber flex collets separately.

Model	Capacity (steel)	Collets Rubber Flex Order Code (Shank Ø)	Shank	Order code	Tension T	Compression H
SM2	M1.4–M7 #0 - 1/4"	21600 (2.5-4.5) 21700 (4.5-6.5)	16mm	023216	4.5	6
			5/8"	023262		
			No. 2 Morse	023202		
SM4	M3–M12 #6 - 1/2"	22100 (3.5-6.5) 22200 (6.5-10.0)	20mm	023420	7	7
			3/4"	023475		
			No. 2 Morse	023402		
SM6	M5–M18 #10 - 3/4"	24100 (4.5-10.0) 24500 (10.0-15.0)	25mm	023625	11	11
			1"	023610		
			No. 3 Morse	023603		
SM8	M10–M30 1/2" - 1 1/8"	26100 (10.0-16.0) 26200 (16.0-23.0)	32mm	023832	17	17
			1 1/2"	023815		
			No. 3 Morse	023803		
			No. 4 Morse	023804		

Note: Additional shanks available. When using roll form taps, the tool capacity must be reduced 25%.

## Tension/Compression tap chucks with modular straight shank and ER collet



### Dimensions

Model	D	d	L	Weight kg
SM2	27	28	65	0.2
SM4	38	34	74	0.4
SM6	48	42	94	0.8

Tapping chuck with increased tension and compression to accommodate tapping cycles that are not synchronized.

### Features and Advantages

- increased tension and compression
- releasable hard start for consistent depth control
- right hand and left hand tapping
- ER steel collet chuck

### How to Order

Please select the tap chuck (A) and CAT, SK or BT shank (C), to fit your application. Please order ER steel collets separately.

Model	Capacity (steel)	Collets	Shank	Order code	Tension T	Compression H
SM2	M1.4–M7 #0 - 1/4"	ER16	16mm	023216ER	4.5	5
			5/8"	023262ER		
SM4	M3–M12 #6 - 1/2"	ER20	20mm	023420ER	7	7
			3/4"	023475ER		
SM6	M5–M18 #10 - 3/4"	ER25	25mm	023625ER	11	11
			1"	023610ER		

