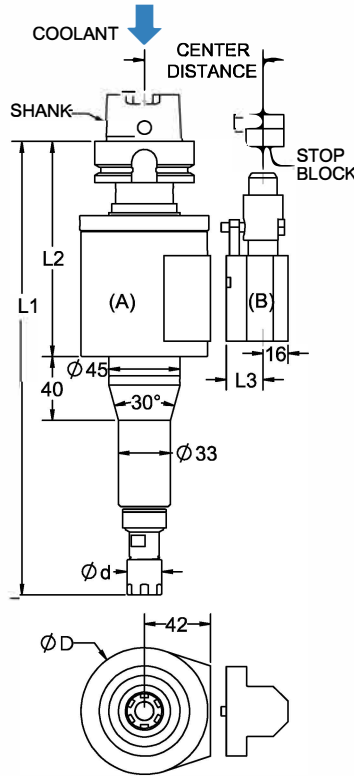


Special Extended length tapping attachments with integral HSK shank and internal coolant system



Features and Advantages

- high speed self-reversing tapping for fastest cycle time
- extended length for difficult to reach holes
- rugged design for years of production, with little maintenance
- RCTXT50 for high pressure internal coolant, 50 Bar
- simple installation and programming

How to Order

Please select the Tapping attachment (A), and stop arm (B) to fit your application. Accessories like steel collets, sealing gaskets and stop blocks are not included. Please order these separately.

Tapmatic can provide a complete tool ready to fit your machine. Please simply provide the information shown on installation page 23, fill in the form on the back cover or contact us directly.

CNC-Attachments

(A) Tapping Attachment RCTXT50 HSK Shank, Internal Coolant System



Model	Capacity (steel)	Collets	Shank	Order code	L1	L2	Weight kg	D	d	Max. RPM			
RCTXT50	M4.5-M12 #10-1/2"	ER16	HSK63A	0550H6316L287	287	136	4.0	80	22	1800			
			HSK80A	0550H8016L292	292	141	4.4						
			HSK100A	0550H10016L294	294	143	5.3						
		ER20	HSK63A	0550H6320L297	297	136	4.0				80	28	1600
			HSK80A	0550H8020L302	302	141	4.4						
			HSK100A	0550H10020L304	304	143	5.3						
	ER16	HSK63A	0550H6316L360	360	136	4.2	80	22	1600				
			HSK80A	0550H8016L365	365	141				4.6			
			HSK100A	0550H10016L367	367	143				5.5			
		ER20	HSK63A	0550H6320L370	370	136				4.2	80	28	1400
			HSK80A	0550H8020L375	375	141				4.6			
			HSK100A	0550H10020L377	377	143				5.5			

Notes: Special extended length tools are also available on request. These models are also available without internal coolant on request. When using Roll Form Taps the tool's capacity must be reduced 25%. All dimensions are shown in mm. 25.4mm = 1"

(B) Stop Arm Assembly



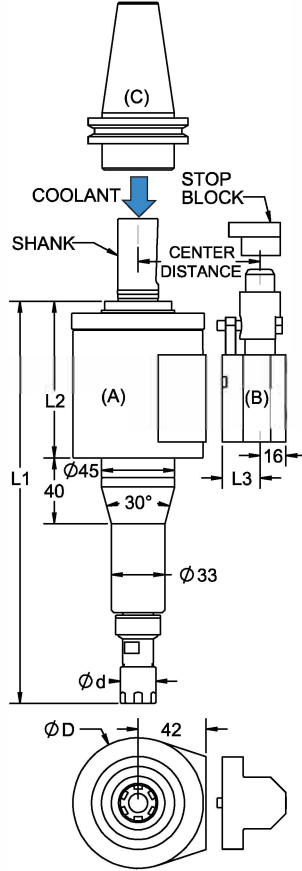
Center Distance (42+L3)	Order code RCT50	L3
55	0550551	13
65	0550651	23
80	0550801	38



Stop Block
Page 23



Special Extended length tapping attachments with modular straight shank and internal coolant system or without internal coolant, (W/O IC)



Features and Advantages

- high speed self-reversing tapping for fastest cycle time
- extended length for difficult to reach holes
- rugged design for years of production, with little maintenance
- RCTXT50 for high pressure internal coolant, 50 Bar
- simple installation and programming

How to Order

Please select the Tapping attachment (A), stop arm (B), shank (C) to fit your application. Accessories like steel collets, sealing gaskets and stop blocks are not included. Please order these separately.

Tapmatic can provide a complete tool ready to fit your machine. Please simply provide the information shown on installation page 23, fill in the form on the back cover or contact us directly.

(A) Tapping Attachment RCTXT50 Cylindrical Shank, with or without Internal Coolant System (IC)



Model	Capacity (steel)	Collets	Shank	Order code W IC	Order code W/O IC	L1 W IC	L1 W/O IC	L2	Weight kg	D	d	Max. RPM		
RCTXT50	M4.5-M12 #10-1/2"	ER16	25 mm	05502516L248	04502516L245	248	245	97	3.5	80	22	1800		
			1"	0550116L248	0450116L245									
		ER20	25 mm	05502520L258	04502520L253	258	253						28	1600
			1"	0550120L258	0450120L253									
		ER16	25 mm	05502516L321	04502516L318	321	318						22	1600
			1"	0550116L321	0450116L318									
ER20	25 mm	05502520L331	04502520L326	331	326	28	1400							
	1"	0550120L331	0450120L326											

Notes: These internal coolant tools come standard with sealing nuts. These models are also available without internal coolant upon request. Special extended length tools are also available on request. When using Roll Form Taps the tool's capacity must be reduced 25 %. All dimensions are shown in mm. 25.4 mm = 1"

(B) Stop Arm Assembly



Center Distance (42+L3)	Order code RCT50	L3
55	0550551	13
65	0550651	23
80	0550801	38



Stop Block
Page 23

