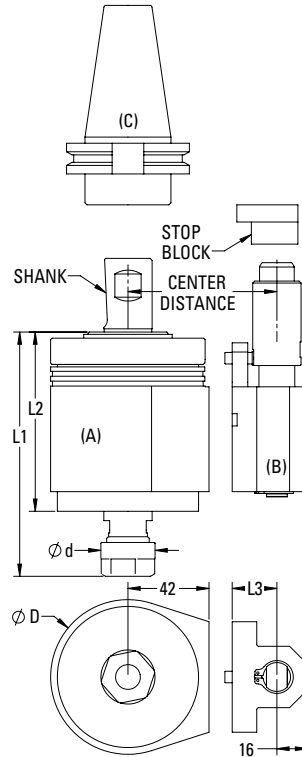


High speed tapping attachments with modular straight shank, without internal coolant system



Features and Advantages

- high speed self-reversing tapping for fastest cycle time for tap capacity up to M6
- rugged design for years of production, with little maintenance
- simple installation and programming

How to Order

Please select the Tapping attachment (A), stop arm (B) and CAT, SK, or BT shank (C), to fit your machine. Accessories like steel collets, sealing gaskets and stop blocks are not included. Please order these separately.

Tapmatic can provide a complete tool ready to fit your machine. Please simply provide the information shown on installation page 23, fill in the form on the back cover or contact us directly.

CNC-Attachments

(A) Tapping Attachment RDT Cylindrical Shank



Model	Capacity (steel)	Collets	Shank	Order code	L1	L2	Weight kg	D	d	Max. RPM
RDT25	M2-M6 #4-1/4"	ER11	25 mm	39252511	106	79	1.7	57	19	4000
			1"	39251111						

Notes: When using Roll Form Taps the tool's capacity must be reduced 25%. All dimensions are shown in mm. 25.4mm = 1"

(B) Stop Arm Assembly



Center Distance (42+L3)	Order code RDT25	L3
55	3925551	13
65	3925651	23
80	3925801	38



Stop Block
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(C)



Interchangeable Steep Taper



Steel Collets



Installation